

State of California  
AIR RESOURCES BOARD

EXECUTIVE ORDER D-338-22  
Relating to Exemptions Under Section 27156  
of the Vehicle Code

HARLEY-DAVIDSON  
CYLINDER HEADS

Pursuant to the authority vested in the Air Resources Board by Section 27156 of the Vehicle Code; and

Pursuant to the authority vested in the undersigned by Section 39515 and Section 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the installation of the 1340 Performance Cylinder Heads, Lightning Cylinder Heads, and XLS Cylinder Heads marketed and manufactured by the Harley-Davidson Motor Company, 3700 W. Juneau Avenue, P.O. Box 653, Milwaukee, Wisconsin 53201 has been found not to reduce the effectiveness of the applicable vehicle pollution control system and, therefore, is exempt from the prohibitions of Section 27156 of the Vehicle Code for the following Harley-Davidson motorcycles.

<u>Device</u>	<u>Part Numbers</u>	<u>Model-Year</u>	<u>Engine Displacement</u>
1340 Performance Cylinder Heads	16851-98A, 16854-98A, and 16976-99A	1984-99	1338 cc Carb/FI
S1 Lightning Cylinder Heads	16457-96, 16458-96, 16459-96, and 16460-96	1991-99	1200 cc Carbureted
XLS Cylinder Heads	16457-96B, 16458-96B, 16459-96B, and 16460-96B	1991-99	1200 cc Carbureted

This Executive Order is valid provided that the installation instructions for the cylinder heads will not recommend tuning the vehicle to specifications different from those of the vehicle manufacturer.

This Executive Order is granted based on the following submitted emissions test data:

	1996 Harley-Davidson 1338 cc				1994 Harley-Davidson 1200 cc		
	Carbureted Model (gm/km)		Fuel Injected Model (gm/km)		Carbureted Model (gm/km)		
	HC	CO	HC	CO		HC	CO
Standards	1.0	12.0	0.9	12.0	Baseline	1.30	6.94
device w/ dfs	0.87	6.5	0.7	5.5	S1 Cyl. Heads	1.30	7.83

Test results showed that the cylinder heads when installed on the motorcycles did not cause tailpipe emissions to either exceed the applicable emission standard during a Cold Start CVS-75 Federal Test Procedure on the 1338 cc engine or the baseline allowed limits of 10 percent Hydrocarbon (HC) and 15 percent carbon monoxide (CO) as specified in the "Procedures for Exemption of Add-On and Modified Parts." on the 1200 cc engine.

Changes made to the design or operating conditions of the cylinder heads, as exempt by the Air Resources Board, which adversely affect the performance of the vehicle's pollution control system shall invalidate this Executive Order.

Marketing of the cylinder heads using any identification other than that shown in this Executive Order or marketing of the cylinder heads for an application other than those listed in this Executive Order shall be prohibited unless prior approval is obtained from the Air Resources Board. Exemption of the cylinder heads shall not be construed as exemption to sell, offer for sale, or advertise any component of the kit as an individual device.

This Executive Order does not constitute any opinion as to the effect the use of the cylinder heads may have on any warranty either expressed or implied by the vehicle manufacturer.

In addition to the foregoing, the ARB reserves the right in the future to review this Executive Order and the exemption provided herein to assure that the exempted add-on or modified part continues to meet the standards and procedures of Title 13, California Code of Regulations, Section 2222, et seq.

THIS EXECUTIVE ORDER DOES NOT CONSTITUTE A CERTIFICATION, ACCREDITATION, APPROVAL, OR ANY OTHER TYPE OF ENDORSEMENT BY THE AIR RESOURCES BOARD OF ANY CLAIMS OF THE APPLICANT CONCERNING ANTI-POLLUTION BENEFITS OR ANY ALLEGED BENEFITS OF HARLEY-DAVIDSON'S CYLINDER HEADS.

No claim of any kind, such as "Approved by the Air Resources Board", may be made with respect to the action taken herein in any advertising or other oral or written communication.

Violation of any of the above conditions shall be grounds for revocation of this order. The order may be revoked only after a ten-day written notice of intention to revoke the order, in which period the holder of the order may request in writing a hearing to contest the proposed revocation. If a hearing is requested, it shall be held within ten days of receipt of the request and the order may not be revoked until a determination after hearing that grounds for revocation exist.

Executive Orders D-338-14 and D-338-19, dated March 1998 and September 1998, is superseded and of no further force and effect.

Executed at El Monte, California, this 17<sup>th</sup> day of December 1998.



R. B. Summerfield, Chief  
Mobile Source Operations Division